

Ship April 12

Work Order ID 81025

March-06-12 4:25:19 PM

81025

Page 1

Item ID: D350-794-011

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Auxiliary Fuel Tank

Stop

NS2

Start Date: 06/03/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 20/03/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: ML5

Date: 12/03/06 Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-794	C

100 *100* DOCUMENT CONTROL 0.00

DC Memo 0.00
Document Control Photocopy bluefile & type labels per PPPD350-794-011 CHG003 S 12/03/29

110 *110* Pick Kit 0.00

Packaging Memo 0.00
Packaging

120 *120* QC4- 100% Inspect kits for completeness 0.00

QC Memo 0.00
Quality Control

MW 12/03/29

SP

JB 12/03/28

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 81025

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Item ID: D350-794-011

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Auxiliary Fuel Tank

Stop

NS2

Start Date: 06/03/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 20/03/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Packaging

0.00

12/3/2012

Packaging

Memo

0.00

Identify and pack for shipping as per PPPD350-794-011

Location: _____

PPP Rev: _____

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MC 12/03/29

12/03/29

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 81025

81025
D350-794-011

Parent Item: D350-794-011

Parent Item Name: Auxiliary Fuel Tank

Start Date: 06/03/2012

Required Date: 20/03/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.05.17 ECN10-562 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-794-013 <i>CHG001</i> Auxiliary Fuel Tank Provisions	*D350-794-013*	Manufactured	No			110	Each	0.0000	1	1	81026	JB	SD
D350-794-041 <i>CHG003</i> Tank Assembly	*D350-794-041*	Manufactured	No			110	Each	0.0000	1	1	81027	JB	SD 12/03/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

6.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Part Number	Superseded Part Numbers	Description
X					D350-794-011		AUXILIARY FUEL TANK (AS 350 SERIES)
1	X				D350-794-013		AUXILIARY FUEL TANK PROVISIONS (AS 350 SERIES)
	X				D130-794-021		AUXILIARY FUEL TANK (EC 130 SERIES)
	1	X			D130-794-023		AUXILIARY FUEL TANK PROVISIONS (EC 130 SERIES)
1	1	X			D350-794-041		TANK ASSEMBLY
				1	D4055-041	JCA/M47-1-01A	FUEL TANK
	1			1	D4022-041	A8150-B1-JCA	FUEL TRANSFER PUMP ASSEMBLY
				1*	D4023-3	ER281	FUEL CAP
	1			1	D4002-5	JCA-M47-2-13	SUPPLY HOSE - FROM AUX TANK
	1			1	D4003-047	JCA-M47-2-16	FUEL PUMP INLET PIPE
	1			1	D4002-7	JCA-M47-2-25	SUPPLY HOSE - PUMP TO MAIN TANK FILLER NECK
				1	D4002-041	JCA-M47-1-13	DRAIN HOSE ASSEMBLY - FRONT
				1	D4002-043	JCA-M47-1-16	DRAIN HOSE ASSEMBLY - REAR
				2	MS20822-3D		UNION
	1			1	AN832-6D		BULKHEAD UNION
				1	AN816-6D		STRAIGHT FITTING
	2			2	AN924-6D		NUT (ALTERNATE AS5178D06)
	2			2	NAS1149D0963J		WASHER
				1	MS20822-8D		90° FITTING
	2			2	AN815-6D		UNION
	2			2	MS29512-06		ORING
	1			1	D4022-3	05-00021	FUEL PUMP MOUNTING BRACKET
	2			2	AN3-4A		BOLT
	2			2	MS21042-3		NUT
	2			2	AN970-3		WASHER
	1			1	D4008-043	JCA-M47-2-29	FUEL PUMP SPLASH GUARD
	1			1	D4004-7	N3	HOSE CLIP
				2	D4009-041	JCA-M47-4-01	BONDING BRAID
				1	D4008-041	JCA-M47-2-26	AUXILIARY TANK FILLER SPLASH GUARD
4	4			AN525-10R6			SCREW
1	1			D4001-3			AN832-6D-JCA
							BULKHEAD FITTING - MODIFIED
							Vent Assembly Parts
2	2			MS21919WDG-8			CLAMP
1	1			D4003-11	JCA-M47-2-21		VENT PIPE - TANK
				1	D4027-041	JCA-M47-2-20	VENT CLAMP ASSEMBLY
1	1			D4003-049	JCA-M47-2-17		VENT PIPE - TANK
1	1			D4027-043	JCA-M47-2-35		VENT CLAMP ASSEMBLY
1	1			D4063-3	193-8		VENT HOSE
2	2			2000-8S			HOSE CLAMP
1	1			NAS43DD3-32N			SPACER
1	1			MS35207-267			SCREW
2	2			MS35207-264			SCREW
3	3			NAS1149D0332J			WASHER
3	3			MS21042-3			NUT
			3	TBA28B			CABLE TIE FASTENER
			1	TY25MX			TIE WRAP
1	1			MS21919WDG-6			CLAMP (RUBBER REMOVED)
1	1			D4009-041	JCA-M47-4-01		BONDING BRAID ASSEMBLY

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